



Creating Performance Solutions

13929 East 166th Street • Cerritos, California, USA 90702-7666 • Tel (562) 926-1010 • Fax (562) 926-9486 • www.iccink.com

PRODUCT NUMBER	RECOMMENDED FABRICS	BLEED RESISTANCE	DRYER TEMPERATURES	OPACITY	FLASH	MESH
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For General Purpose - Low Build

7000 Medium Mixing Base	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	Very Good	Very Good	110-305 Monofilament
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Comments: Non-Phthalate, mixing base for low build applications for large production runs. Medium in opacity for use on a wide variety of light to medium colored garments. Can be used with the color concentrates and pigment dispersions.

7501 Clean Mixing Base	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	Good	Very Good	110-305 Monofilament
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Comments: Newly reformulated Non-Phthalate, mixing base to make "clean" color for printing on light garments. Can be used with color concentrates and pigment dispersions. Low build formula suited for large production jobs.

For Color Concentrate Mixing System

7500 CC Mixing Base	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	Very Good	Very Good	110-305 Monofilament
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Comments: Non-Phthalate, mixing base for making Pantone® colors using the UltraMix® calculator, incorporating the color concentrates.

7550 CC Very Opaque Base	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	Excellent	Very Good	110-305 Monofilament
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Comments: Non-Phthalate, opaque mixing base for use with color concentrates. Designed to have higher opacity than the standard color concentrate mixing base.

For Pigment Dispersion Mixing System

PD01 Mixing Base - PD	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	Very Good	Very Good	110-305 Monofilament
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Comments: Non-Phthalate, mixing base for use with UltraMix® Pigment Dispersions to create Pantone® or custom colors using International Coatings' UltraMix® Pantone® color matching software.

PD 51 Matte Mixing Base - PD	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	Excellent	Very Good	110-305 Monofilament
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Comments: Non-Phthalate, mixing base for use with UltraMix® Pigment Dispersions to create Pantone® or custom colors that has a matte finish when cured.



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For Nylon Mixing System

** 9000 Clear Base	Nylon	N/A	325°F (163°C)	Good	Very Good	110-305 Monofilament
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Comments: Non-Phthalate, quick flashing, 2-part plastisol for printing onto normally hard to print nylon fabrics. Part of the UltraMix® color matching system for making Pantone® colors.

For Specific Printing Purpose

142 High Density Base	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	Good	Very Good	60-110 Monofilament
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Comments: Non-Phthalate, special 3-D ink that allows for heavy deposits that have a smooth, matte finish when printed. Prints through a thick stencil. Can be used with standard inks or color concentrates to make desired color(s).

159 Ultra Clear Glitter Base	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	N/A	Very Good	Dependent on flake size
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Comments: Non-Phthalate, carrier for metallic and colored glitter flake designs. Allows for infinite creativity with designs and can be mixed with multiple colors and sizes of glitter flakes.

720 Softhand Clear Base	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	N/A	Very Good	110-305 Monofilament
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Comments: Non-Phthalate, super clear, curable extender base to soften, extend and increase the flow characteristics of most plastisol inks.

3810 BlowOut Base™	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	Very Good	Very Good	83-160 Monofilament
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Comments: Non-Phthalate, special effects ink that expands and puffs up when heated in the dryer. Creates a uniquely textured, spongy surface.

3811 Granite Base™	100% Cotton Cotton/Polyester Blends	N/A	325°F (163°C)	Very Good	Very Good	60-110 Monofilament
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Comments: Non-Phthalate, dimensional ink designed to produce unique textured surfaces, that can be used in conjunction with other inks to create a variety of new textures and looks. Prints through thick stencils.

7100 Mixing Base	Cotton/Polyester Blends 100% Polyester Performance Fabrics	Excellent	285°F to 300°F (140°C to 149°C)	Very Good	Very Good	110-230 Monofilament
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Comments: Non-Phthalate, is a low fusing, fast flashing, low tack base that is designed specifically for use on performance fabrics, 100% polyester and polyester stretchable blends. Can be used with the color concentrates and pigment dispersions.