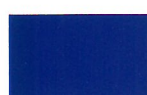
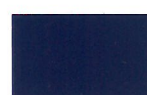
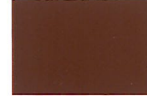


								
723 / 7623 Lemon Yellow	727 / 7627 Golden Yellow	726 Gold	737 Dark Orange	746 / 7646 Scarlet	745 Dallas Red	755 Maroon	756 / 7656 Maroon	706 Purple
								
760 / 7660 Columbia Blue	762 Light Blue	766 / 7666 Royal Blue	765 Ultra Blue	768 / 7668 Navy Blue	769 Teal	777 Lime Green	775 Dallas Green	773 / 7674 Kelly Green
								
776 Dark Green	712 / 7632 Light Gray	783 Tan	788 Brown	789 / 7689 Chocolate Brown	7602 Super Lt. Gold	7620 Clockwork Orange	7626 Bright Orange	7604 Rebel Red
								
7606 National Red	7628 Super Drake Red	7684 Texas Orange	7630 Dark Gray	7616 Graphics Purple	7618 Island Blue	7624 Light Royal	7608 Bear's Navy	7610 Dark Navy
								
7672 Dallas Green	7681 Vegas Gold	7637 Pink	791 HP Lemon Yellow	797 HP Golden Yellow	730 HP Burnt Orange	793 HP Scarlet	7607 HP LB Golden Yellow	7697 HP LB Gold

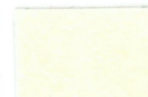
Plus: 716 Black | 717 Jet Black | 718 Matte Black | 720 Softand Clear Base | 7617 Low Build Black

High Pigment Inks

Centris® 6100 SUPER OPAQUE™ SERIES

								
6103 Lemon Yellow	6107 Golden Yellow	6109 Orange	6113 Scarlet Red	6115 Flag Red	6137 Maroon	6117 Magenta/Purple	6141 Brown	6119 Bright Blue
								
6121 Royal Blue	6133 Navy Blue	6123 Aqua Marine/Teal	6129 Lime Green	6131 Kelly Green	6135 Light Gray	6143 Dark Gray	6145 Pink	6147 Hot Pink

SPECIALTY INKS, GLITTERS & METALLIC COLORS

								
92 Metallic Gold	96 Metallic Silver	156 Silver Shimmer	157 Gold Shimmer	158 Copper Shimmer	150 Silver Glitter	151 Gold Glitter	155 Crystalina Shimmer	3820 Flock Transfer Adhesive
								
505 Optilux® Reflective	507 Enhanced Optilux® Reflective	222 Suede / Dulling Additive	3807 Gel Gloss Clear	220 Puff Additive	108 Glow In-the-Dark	142 HD Base	3810 BlowOut™ Base	1811 AXEON™ Non-PVC Granite Base™

Applications Chart

PRODUCTS	MESH (T/IN / T/CM)	RECOMMENDATIONS	FUSING TEMPERATURE	OPACITY	BLEED RESISTANCE	SQUEEGEE & EDGE
CENTRIS™ STANDARD INKS						
700 Series Stock Colors	110 - 305 in (43 - 120 cm)	Press ready plastisol for printing on white & light colored cotton, 50/50 fabrics	325°F (163°C) entire ink film	Good	Low For 100% poly fabrics, use a bleed- blocking underbase	65-70 Durometer Sharp Edge
High Pigment	61 - 110 in (24 - 43 cm)		Excellent	Medium		
7600 Series Stock Colors	110 - 305 in (43 - 120 cm)		Very Good		Low For 100% poly fabrics, use a bleed- blocking underbase	
High Pigment	60 - 125 in (24 - 49 cm)		Excellent	Medium		
6100 Series Super Opaque™	61 - 230 in (24 - 90 cm)		Excellent	Low For 100% poly fabrics, use a bleed- blocking underbase		
CENTRIS™ PERFORMANCE INKS						
7100 Series Performance Pro™	158 - 305 in or 62 - 120 cm	Press ready plastisol for printing on 100% polyester and performance fabrics	275°F (135°C) entire ink film	Very Good	High	65-75 Durometer Sharp Edge
7100 Series Fuses at 275°F (135°C) to 300°F (149°C). Do not overcure!						
CENTRIS™ SPECIAL APPLICATIONS						
900 Series Standard Nylon Inks	125 - 230 in (49 - 90 cm) 86 - 110 in or 34 - 43 cm (metallics)	Press ready plastisol for printing light & dark nylon fabrics, & non-woven polypropylene	300°F - 325°F (149°C - 163°C) entire ink film	Good	Low For 100% poly fabrics, use a bleed- blocking underbase	70-80 Durometer Sharp Edge
If using 900 Catalyst, mixing ratio is as follows: 16 to 1 by Volume / 20 to 1 by Weight						
900 Series Process Nylon Inks and 700 Series ProBrite™ Process Inks	200 - 305 in or 79 - 120 cm	Press ready plastisol for printing 4-color process. Retentionable frames work best for process printing	325°F (163°C) entire ink film	Use white underbase	Low For 100% poly fabrics, use a bleed- blocking underbase	70-80 Durometer Sharp Edge
CENTRIS™ UltraMix® SYSTEM						
UltraMix® 7500 Series Color System	110 - 305 in or 43 - 120 cm	Press ready plastisol for printing light & dark cotton & 50/50 & 100% poly fabrics	325°F (163°C) entire ink film	Very Good	Low For 100% poly fabrics, use a bleed- blocking underbase	65-70 Durometer Sharp Edge
UltraMix® 7500 Series Color Concentrate System		Pigment concentrates for printing on various substrates using a variety of bases.* Can also be used as color booster				
*Can be used with 7500 CC Mixing Base, 7550 CC Very Opaque Base, 7000 Medium Mixing Base, 7501 Clean Mixing Base, 7100 Performance Pro Mixing Base						
AXEON™ UltraMix® SYSTEM, Non-PVC						
AXEON™ Ultramix® 1200 Series Non-PVC Color System	110 - 305 in or 43 - 120 cm	Press ready non-PVC inks for printing light & dark cotton & 50/50 & 100% poly fabrics	325°F (163°C) entire ink film	Very Good	Low For 100% poly fabrics, use a bleed- blocking underbase	65-70 Durometer Sharp Edge

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